



New Vapour Heated Exchanger for Raw Juice

Nordzucker AG, Clauen plant

File name: Heat exchanger.pps

Responsible: Uwe Bunert

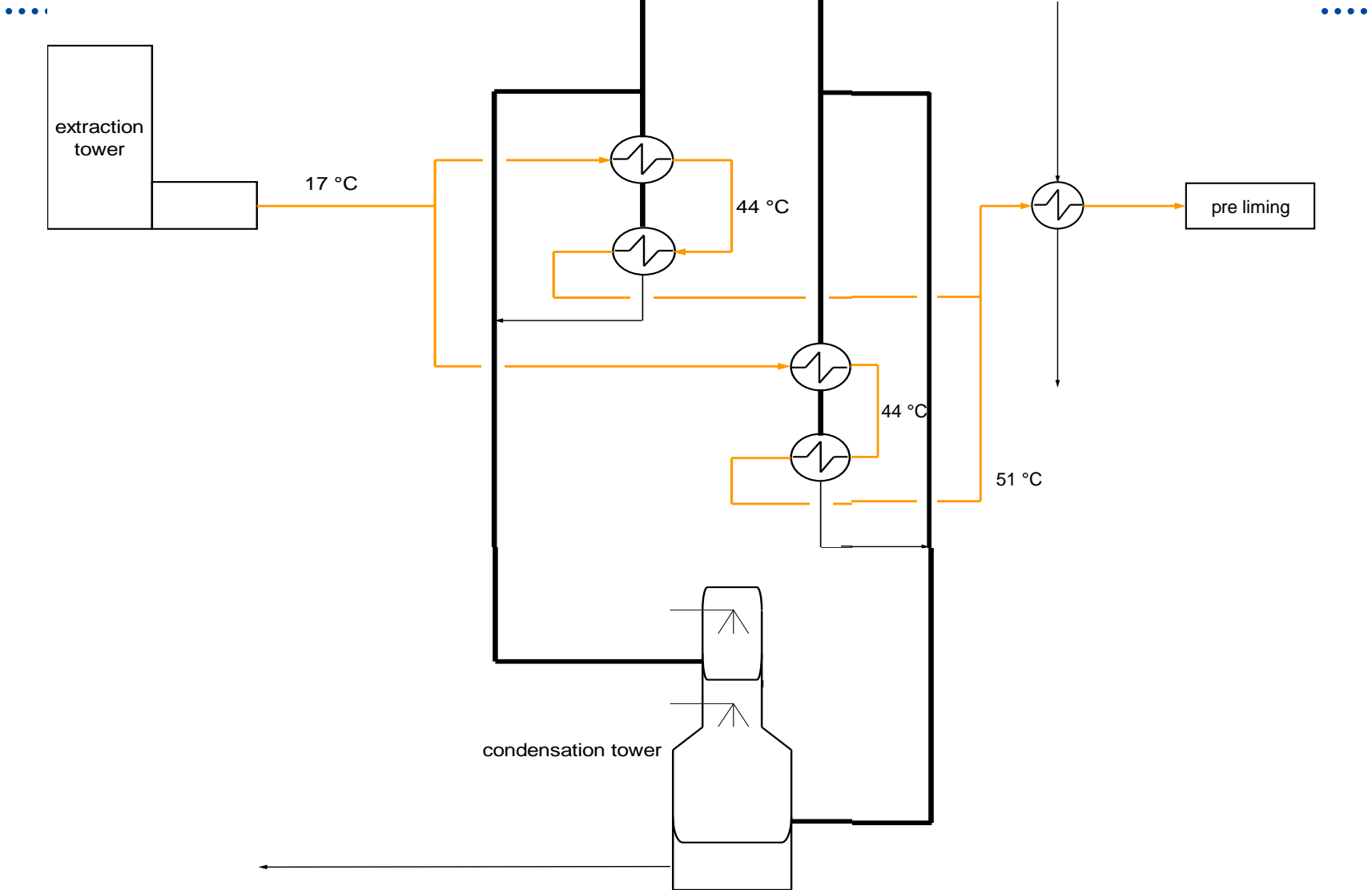
Created by: Uwe Bunert

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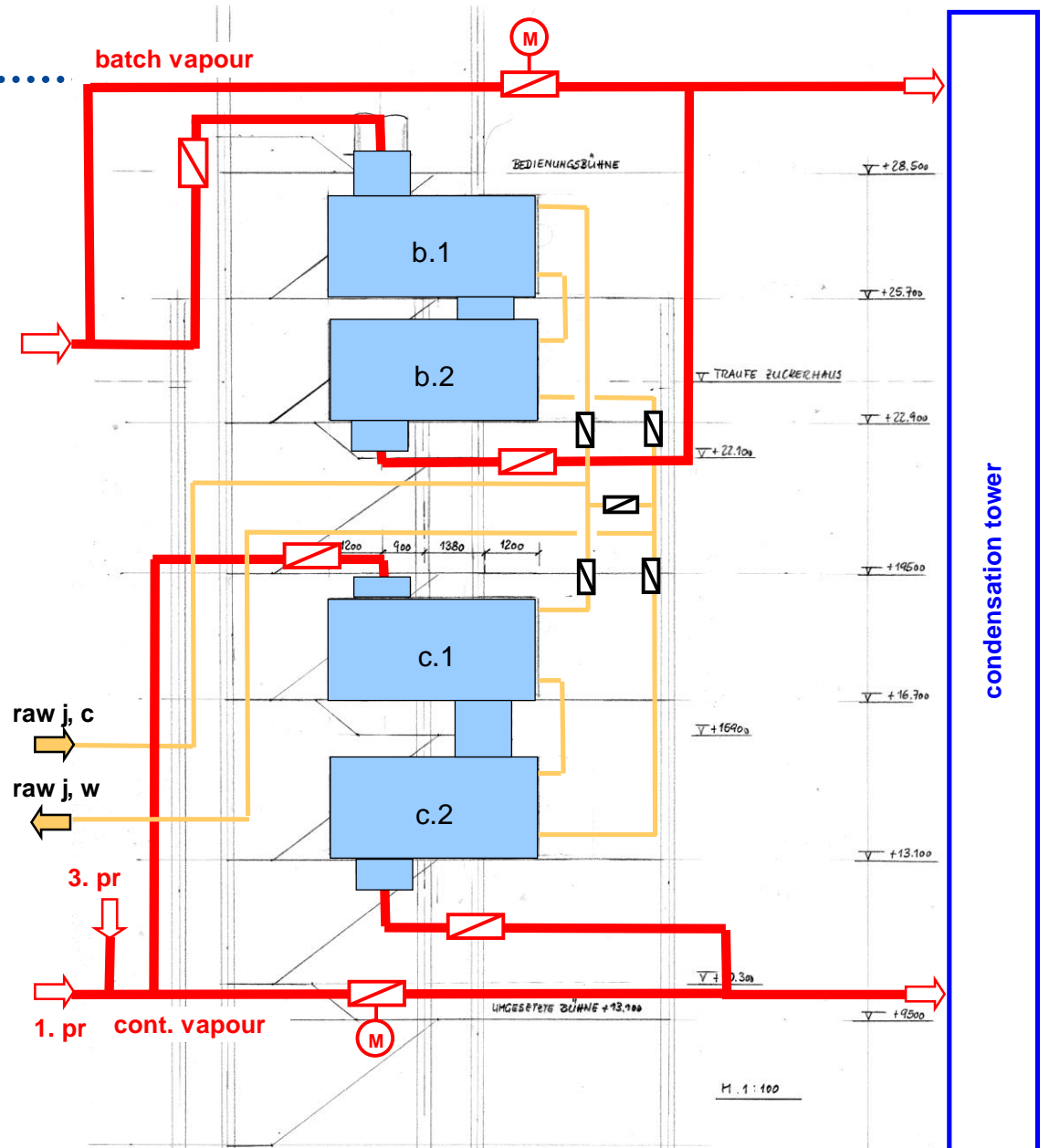
Animation: no

Language: english

Set-Up in CLA, planed



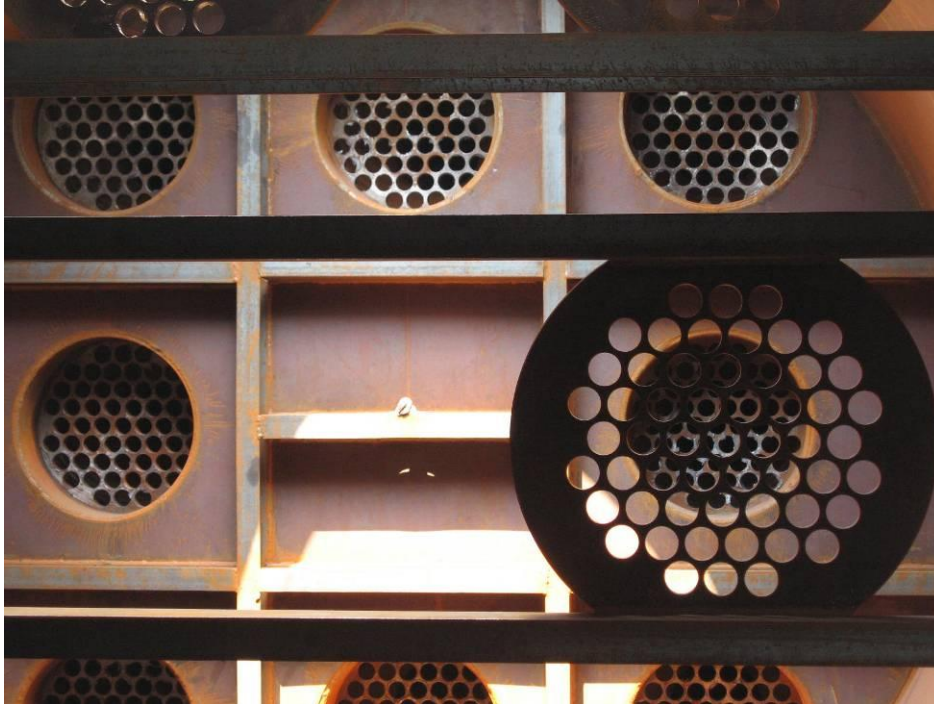
Set-Up in CLA



Delivery from the new raw juice-heat exchangers by Techinservice 29.06.2010



Delivery from the new raw juice-heat exchanger by Techinservice 29.06.2010



Inside of the heaters – without the pipes



The new pipes



Piping of the new heaters 05. – 12.07.2010



preparing ...

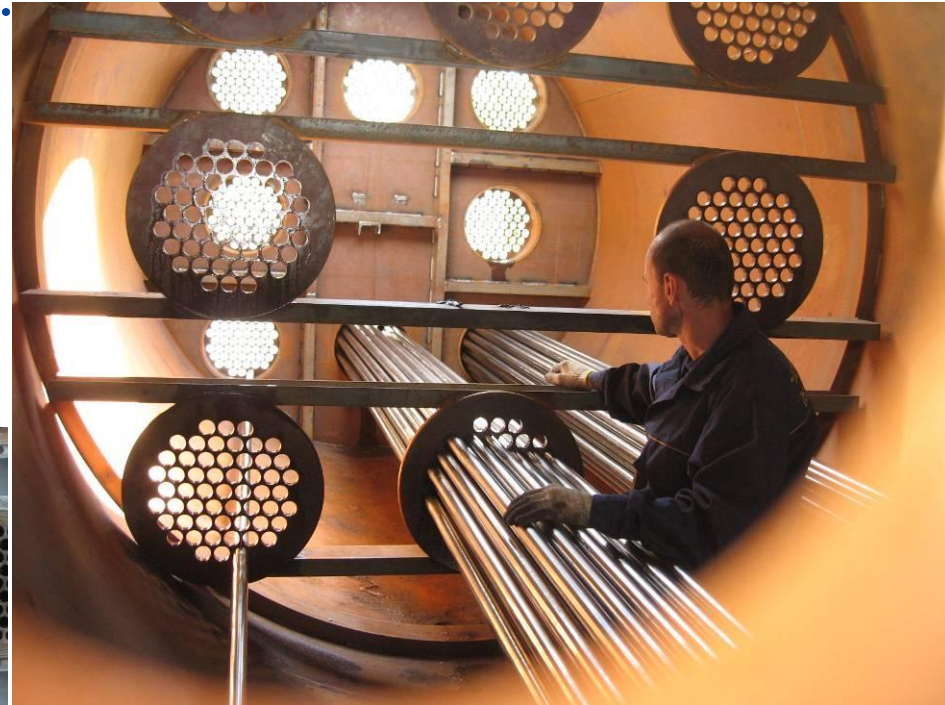


...and - ready



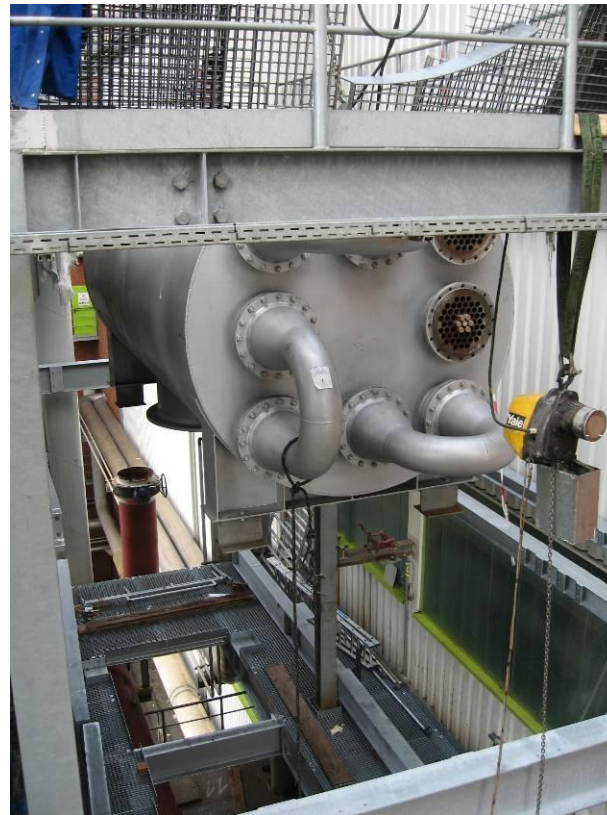
Piping of the new heaters by Techinservice 05. – 12.07.2010

outside -



- inside

Fitting of the first new heater by Techinservice (22.07.2010)



Both upper heaters by Techinservice (29.07.2010)



All four heaters are installed (29.07.2010)

Heater b.1 (1)

Heater b.2 (2)



Heater c.1 (3)

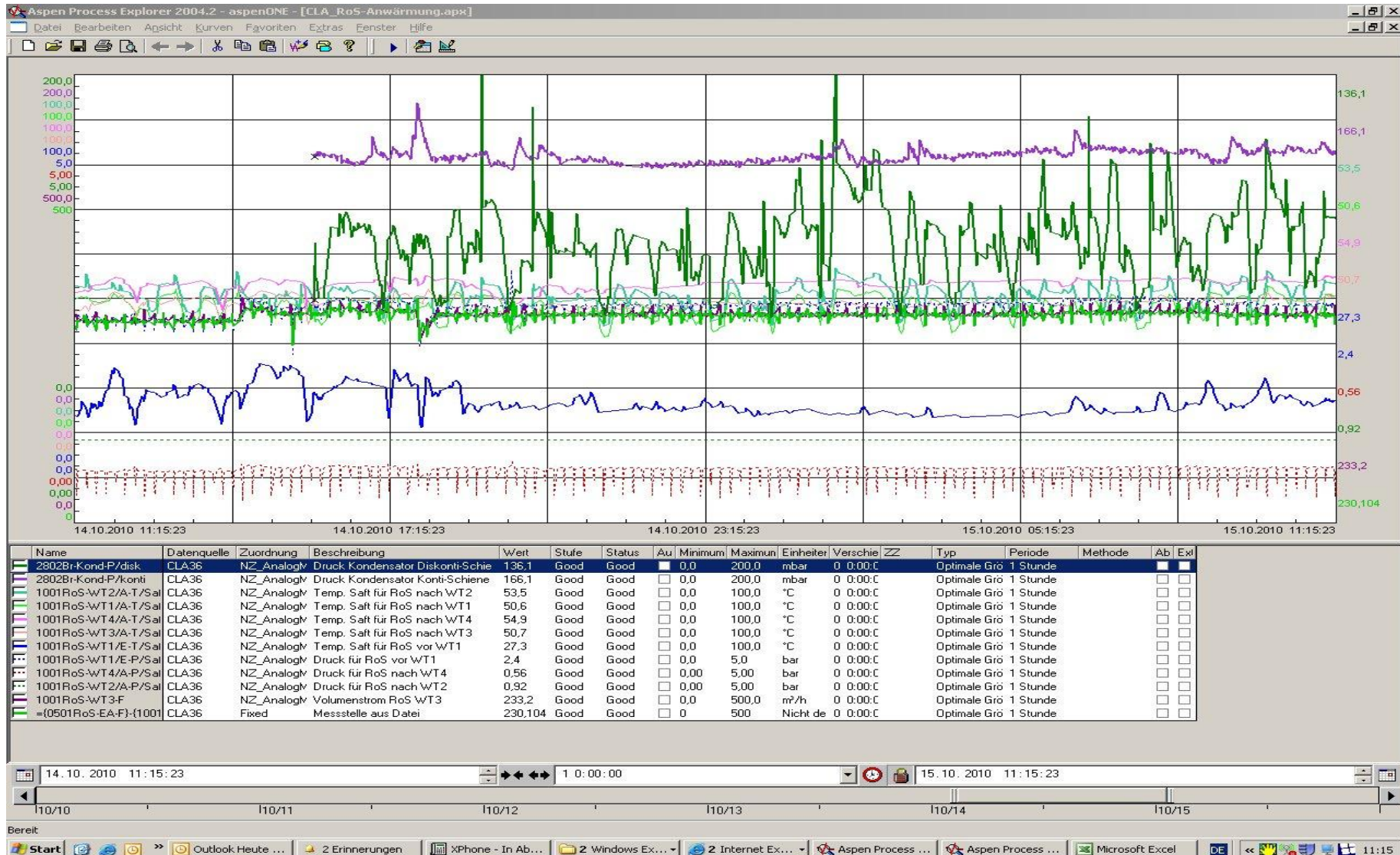
Heater c.2 (4)



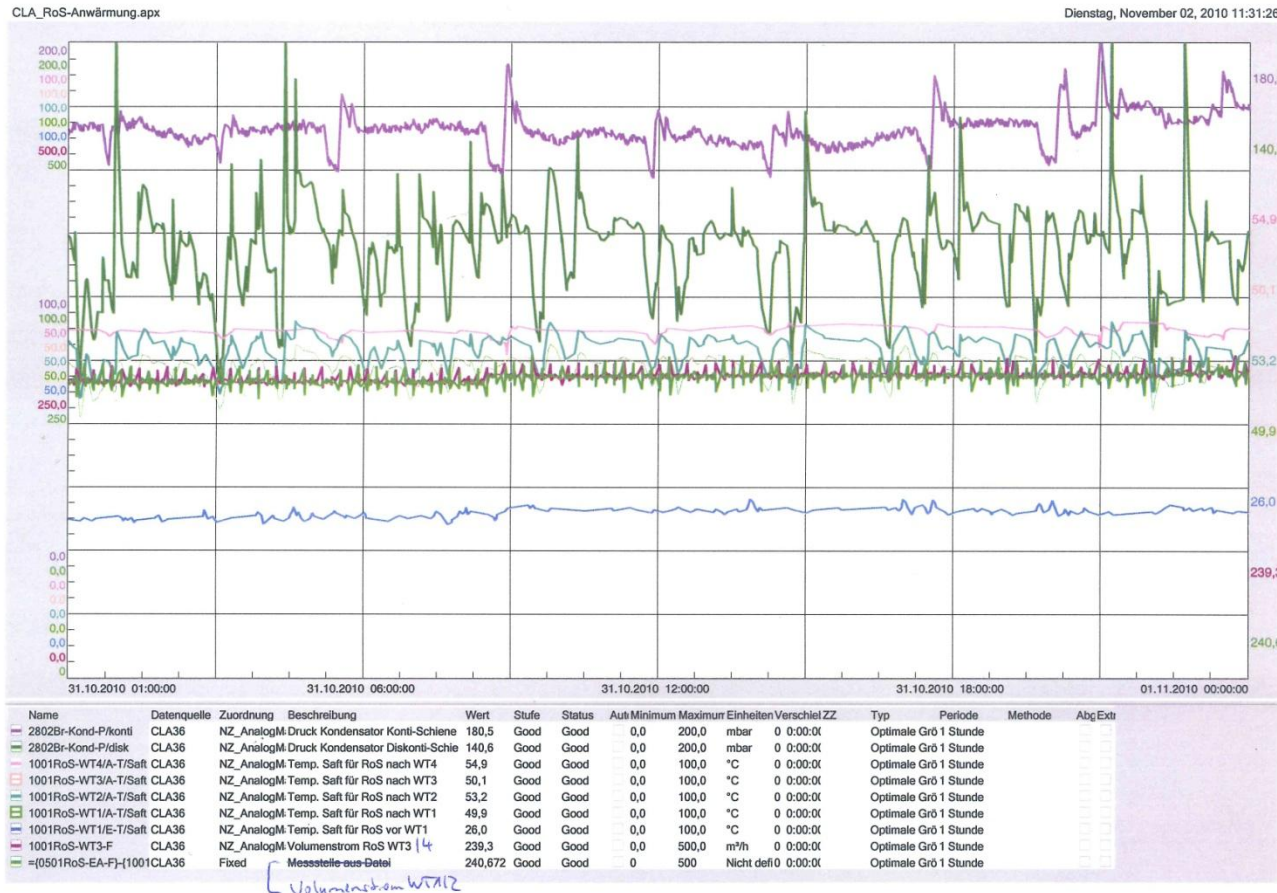
Isolation of the upperst heater (12.10.2010)



Technical results (14./15.10.2010)



Technical results (31.10/1.11.2010) (T in = 26°C, Tout=54,9°C)



- Pressure in the continuous vapour condensation tower
- Pressure in the batch vapour condensation tower
- Temperature after the second heater in the continuous line (c1.2)
- Temperature after the first heater in the continuous line (c1.1)
- Temperature after the second heater in the batch line (b1.2)
- Temperature after the first heater in the batch line (b1.1)
- Temperature of the cold raw juice
- Juice flow in the continuous line
- Juice flow in the batch line